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DAS
24
9-89

11

D5149-043W
Job Sheet 197778



Part No: D5149-043W

Job Qty: 12 pcs

Part Name: Aft Step Base Assembly Weldment



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 7/16/19

Job Tracking No:

Due Date: 8/26/19

Created By: Manon Dubois

Type: SOLD

Description:

Note: DWG REV D SHEET 4 IPP REV:A 14.12.15 NEW ISSUE DD VERF;JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
110	Large Fab - Welded Assy-1	12 pcs	8/26/19	8/26/19	0.00	10.34	Large Fab - 1		
							Large Fab - 10		
							Large Fab - 2		
							Large Fab - 3		
							Large Fab - 4		
							Large Fab - 5		
							Large Fab - 6		
							Large Fab - 7		
							Large Fab - 8		
							Large Fab - 9		
							Large Fab - 11 (Various)		
120	QC 9	12 pcs	8/26/19	8/26/19	0.00	0.00	QC 9 - 10		
							QC 9 - 18		
							QC 9 - 24		
							QC 9 - 43		
							QC 9 - 50		
							QC 9 - 9		
130	QC 5	12 pcs	8/26/19	8/26/19	0.00	0.00	QC 5 - 10		
							QC 5 - 12		
							QC 5 - 17		
							QC 5 - 18		
							QC 5 - 19		
							QC 5 - 22		
							QC 5 - 24		
							QC 5 - 3		
							QC 5 - 43		
							QC 5 - 49		
							QC 5 - 51		
							QC 5 - 58		
							QC 5 - 68		

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SEP 10 2019

2



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Container No: S212367



Part: D5149-043W

Job No: 197778

Serial No/Batch: S212367

Revision:

Inspector:

Exp Date:

Instructions: Various STC's

Date: 09/10/19

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140 Handfinish - 1-1 Chemical-B4B	12 pcs	8/26/19	0.00 1.58	QC 5 - 9	
				QC 5 - 50	CL
				QC 5 - 30	
				QC 5 - 40	
				QC 5 - 61	
				QC 5 - 81	
				Handfinish - 1 - 1 - B4B	
				Handfinish - 1 - 2 - B4B	
				Handfinish - 1 - 3 - B4B	SEP 1 1 2019
				Handfinish - 1 - 4 - B4B	
				Handfinish - 1 - 5 - B4B	
				Handfinish - 1 - 6 - B4B	
				Handfinish - 1 - 7 - B4B	
				Handfinish - 1 - 8 - B4B	
				Handfinish - 1 - 9 - B4B	
				Handfinish - 1 - 10 - B4B	
				Handfinish - 1 - 11 - B4B	
				Handfinish - 1 - 12 - B4B	
				Handfinish - 1 - 13 - B4B	
				Handfinish - 1 - 14 - B4B	
				Handfinish - 1 - 15 - B4B	
				Handfinish - 1 - 16 - B4B	
				Handfinish - 1 - 17 - B4B	
150 QC 7	12 pcs	8/26/19	0.00 0.00	Handfinish - 1 - 18 - B4B	
				Handfinish - 1 - 19 - B4B	
				Handfinish - 1 - 20 - B4B	
				Handfinish - 1 - 21 - B4B	
				Handfinish - 1 - 22 - B4B	
				QC 7 - 10	
				QC 7 - 13	
				QC 7 - 14	
				QC 7 - 15	
				QC 7 - 17	
				QC 7 - 18	
				QC 7 - 19	
				QC 7 - 2	
				QC 7 - 28	
				QC 7 - 3	
				QC 7 - 30	
				QC 7 - 34	19-9-12
				QC 7 - 36	

						QC 7 - 37	
						QC 7 - 41	
						QC 7 - 47	
						QC 7 - 48	
						QC 7 - 51	
						QC 7 - 58	
						QC 7 - 59	
						QC 7 - 60	
						QC 7 - 9	
						QC 7 - 68	
						QC 7 - 50	
						QC 7 - 67	
						QC 7 - 40	
						QC 7 - 24	
						QC 7 - 43	
						QC 7 - 61	
						QC 7 - 81	
160 Powdercoat - 1 White GI(A)- B4B	12 pcs	8/26/19	0.00	0.28	Powdercoat - 1 - B4B		
					Powdercoat - 2 - B4B		
					Powdercoat - 3 - B4B		
					Powdercoat - 4 - B4B		
START: 8:00 ON T. 320' FINISH: 8:30							
170 QC 3	12 pcs	8/26/19	0.00	0.00	QC 3 - 10		
					QC 3 - 13		
					QC 3 - 15		
					QC 3 - 17		
					QC 3 - 18		
					QC 3 - 2		
					QC 3 - 28		
					QC 3 - 3		
					QC 3 - 30		
					QC 3 - 34		
					QC 3 - 36		
					QC 3 - 41		
					QC 3 - 51		
					QC 3 - 58		
					QC 3 - 59		
					QC 3 - 68		
					QC 3 - 9		
					QC 3 - 40		
					QC 3 - 19		
QC 3 - 43							
QC 3 - 24							
QC 3 - 61							
QC 3 - 81							
180 Handfinish - 3-1- WingWalk- B4B	12 pcs	8/26/19	0.00	1.58	Handfinish - 3 - 1 - B4B		
					Handfinish - 3 - 2 - B4B		
					Handfinish - 3 - 3 - B4B		
					Handfinish - 3 - 4 - B4B		
					Handfinish - 3 - 5 - B4B		
190 QC 3	12 pcs	8/26/19	0.00	0.00	QC 3 - 10		
					QC 3 - 13		
					QC 3 - 15		
					QC 3 - 17		
					QC 3 - 18		
					QC 3 - 2		

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					Packaging 3 - 28 - B4B	
					Packaging 3 - 29 - B4B	
					Packaging 3 - 30 - B4B	
					Packaging 3 - 31 - B4B	
					Packaging 3 - 32 - B4B	
					Packaging 3 - 33 - B4B	
					Packaging 3 - 34 - B4B	
					Packaging 3 - 35 - B4B	
					Packaging 3 - 36 - B4B	
210 QC 21 - SA	12 pcs	8/26/19	0.00	0.00	QC 21 - SA - 21	DAS
					QC 21 - SA - 70	SEP 25 2019 70
					QC 21 - SA - 53	9-89

Part Op 110 - Large Fab 2 (Weld per dwg A/R Aluminum rod Batch: 138872)
Descriptions: 120 - QC9 (QC9- Inspect visual per QSI004- Fusion Welds)
130 - QC5 (QC5- Inspect part completeness to step on W/O)
140 - HandFinish1 (Chemical Conversion Coat per QSI005 4.1)
150 - QC7-4 (QC7-Inspect Chemical Conversion Coat)
160 - Powdercoat1 (White Gloss(Ref:4.3.5.1) per QSI005 4.3-Alum)
170 - QC3 (QC3- Inspect Part Finish)
180 - HandFinish3 (Wing Walk as per dwg QSI005 4.4 Batch: 5209862)
190 - QC3 (QC3- Inspect Part Finish)
200 - Packaging3-2 (Identify as per dwg & Stock Location: GA 110)
210 - QC21 (QC21- Final Inspection - Work Order Release)

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Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D5149-5	Step Cap	12 pcs (1 ea)	110-Large Fab - Welded Assy-1	5209308 → 11
D5149-7	Aft Step Base	12 pcs (1 ea)	110-Large Fab - Welded Assy-1	5206481 → 11
D5149-9	Aft Step	12 pcs (1 ea)	110-Large Fab - Welded Assy-1	5182338 → 2 5200234 → 9

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
110-Large Fab - Welded Assy-1	D5149-5	12	1	0
	D5149-7	12	13	0
	D5149-9	12	12	0

Part Specifications

Specifications could not be found.

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